

DWN CLACHALL	DATE 89-2-27	PROD ASSUR <i>Opposite</i>	DATE 89-08-10	BOEING VERTOL COMPANY DCN DRAWING CHANGE NOTICE 77272	DWG NO. 145G0097					
CHK P. MARTELLI	WT 4/26/89	MATERIAL & PROC M. J. Incheck 7/24/89	REASON UPDATE DWG AFTER SUCCESSFUL FIT & FUNCTION DEMONSTRATION & MAKE REVISIONS TO IMPROVE OPERATION OF TOOL. CODE D. IMP.	REV A	DWG SH 1 OF 2 SH					
ENGR STRUCT	STRUCT	STRUCT	CODE D. IMP.	MODEL/ITEM NO. 414-100 CH-47D	PIN 26300					
PROJ S0	REQ 811165	CUST 1 Linking OBSERVERS	ORIGIN GSE 7931	CLASS PER MIL-STD-480 <input checked="" type="checkbox"/> CLASS I <input type="checkbox"/> CLASS II	SPARES AFFECTED <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO 8/25/89					
PL SH/ZONE	REPLACES	QTY REQ'D ASSEMBLY USED ON	DETAIL NO. QUANTITY	PART OR NAME OF DETAIL	NOMENCLATURE OR DESCRIPTION MATERIAL STOCK SIZE	ZONE	MATERIAL AND SPECIFICATION	HT TR	FINISH	PT MK
ADDED F/N 409		-1	1	ASSEMBLY	405 > 409					
REVISED P/N	402		1	IDENT PLATE	BACN12MIWG VS25H3-4					

PART I = NEW CHANGES

ADDED FLAG NOTE 409 TO G/N

SH 1, IN F/D, DELETED FIT & FUNCTION NOTE

(WAS) THE 145G0097-1 CHECK FIXTURE SHALL BE FIT & FUNCTION DEMONSTRATED
IN ACCORDANCE WITH FIT & FUNCTION TEST REPORT NO 47-236F.

SH 1, ZONE C-2, REVISED CALL-OUT

BACN12MIWG — ADDED

~~VS25H3-4~~ ← DELETED
407 > 408

SH 2, ZONE B-6, IN -303 SUB-ASSY REVISED DIM AS SHOWN

3.545 ← ADDED
DELETED → 3.350 ± .005
AT ASSY

SH 1, ZONE B-2, REVISED CALL-OUT

M524630-4

LOCATE FROM ~~VS25H3-4~~
(TYP)4 PLCS, BACN12MIWG

← ADDED

ADDED

REVISED EFFECTIVITY

PROD INFO REWORK EXISTING PARTS. UNIT #1 REWORKED AT CCAD.	PART NO.	-1	414-100	M4001-M4999	DWG SH. NO.
		—	CH-47D	M3004-M3999 M3004-M4999	
		NEXT ASSY	USED ON	EFFECTIVITY	
				APPLICATION	

TPR REP
E.R. Albee

PLANNING EFFECTIVITY

VENDOR To Accomplish (PCIN # 198323)

DWN C. LACHALL	DATE 89-2-27	ENGINEERING DRAWING CHANGE CONTINUATION SHEET						DWG. NO. 145G0097	
CHK P. MARTELLI	DATE 4/26/89	ENGR M. JURCHAK Reno Curran	DATE 8/9/89	PRO X89	DATE 8/14/89	ADCN NO. —	DCN REV. A	SH 2 OF 2	DWG
PL SH./ZONE	REPLACES QTY REQ'D	FSCM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPCIÓN	ZONE	MATERIAL AND SPECIFICATION			HT TR FINISH PT MK

PART II = INCORPORATION OF ADCN'S

ADCN # 1 = NOT TO BE INCORPORATED

ADCN # 2 = SH 3, IN L/M, ADDED DETAIL NOS-531 THRU -535
 SH 3, ADDED .089 DIA HOLE TO SECT B-B.
 SH 3, ZONE A-6, ADDED VIEW H
 SH 3, ZONE B-6, ADDED -531 PLACARD ASSY
 SH 3, ADDED FLRG NOTES 502, 503 & 504
 SH 3, ZONE B-5, ADDED -531 PLACARD ASSY TO SECT A-A.